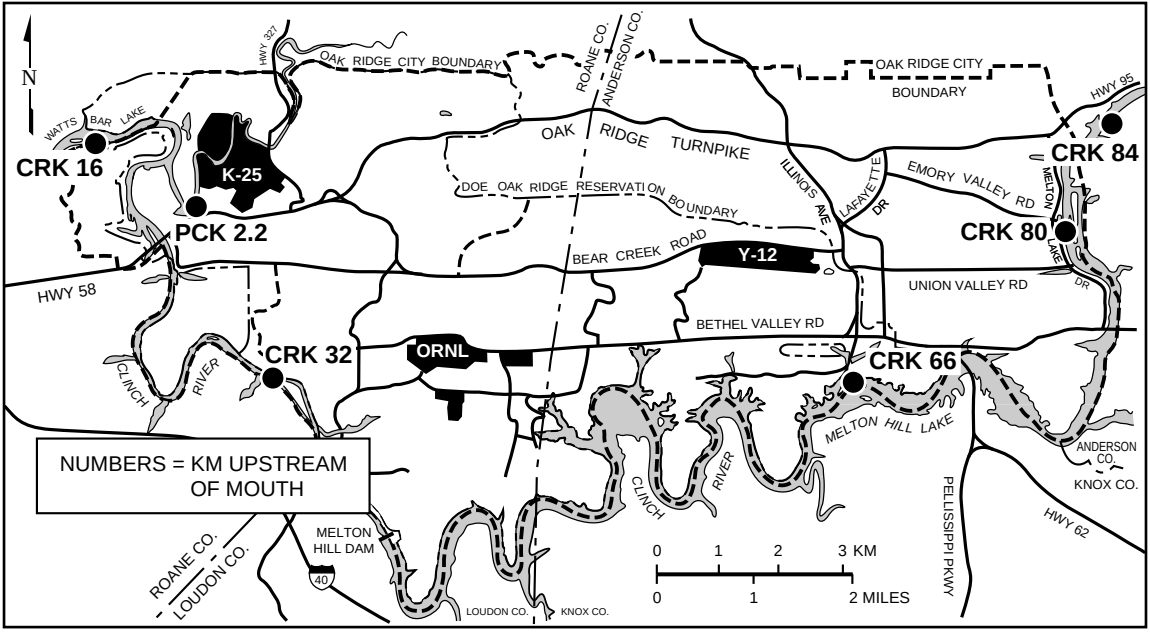ORNL-DWG 93M-5468R