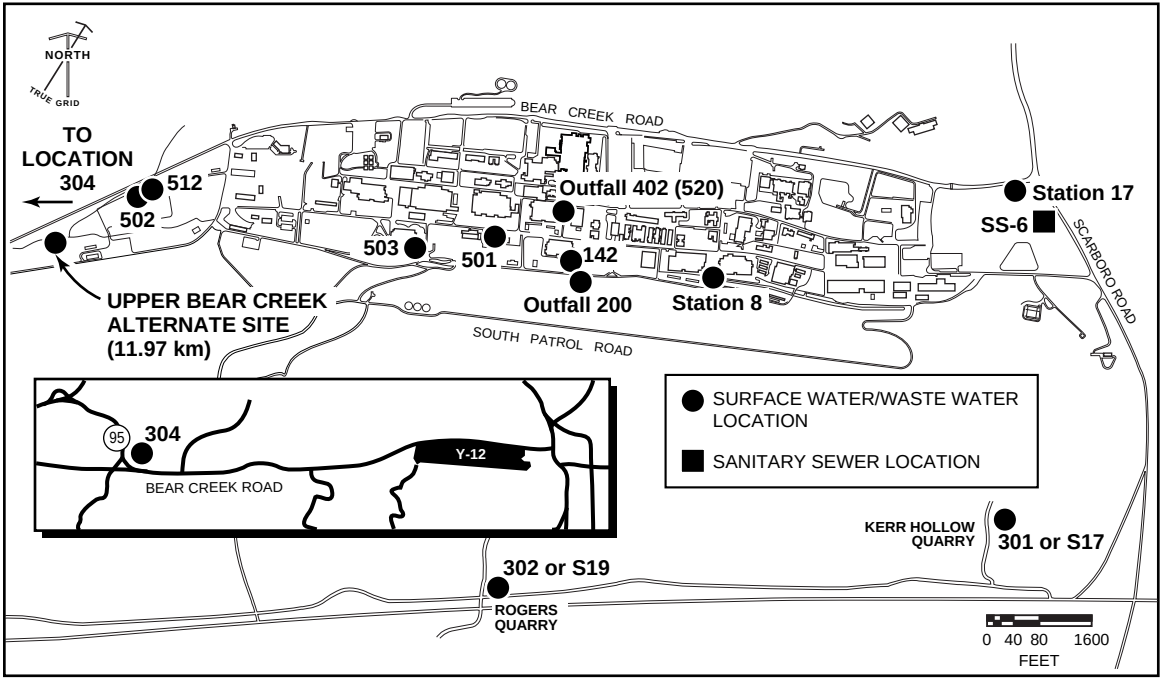ORNL-DWG 94M-7071R