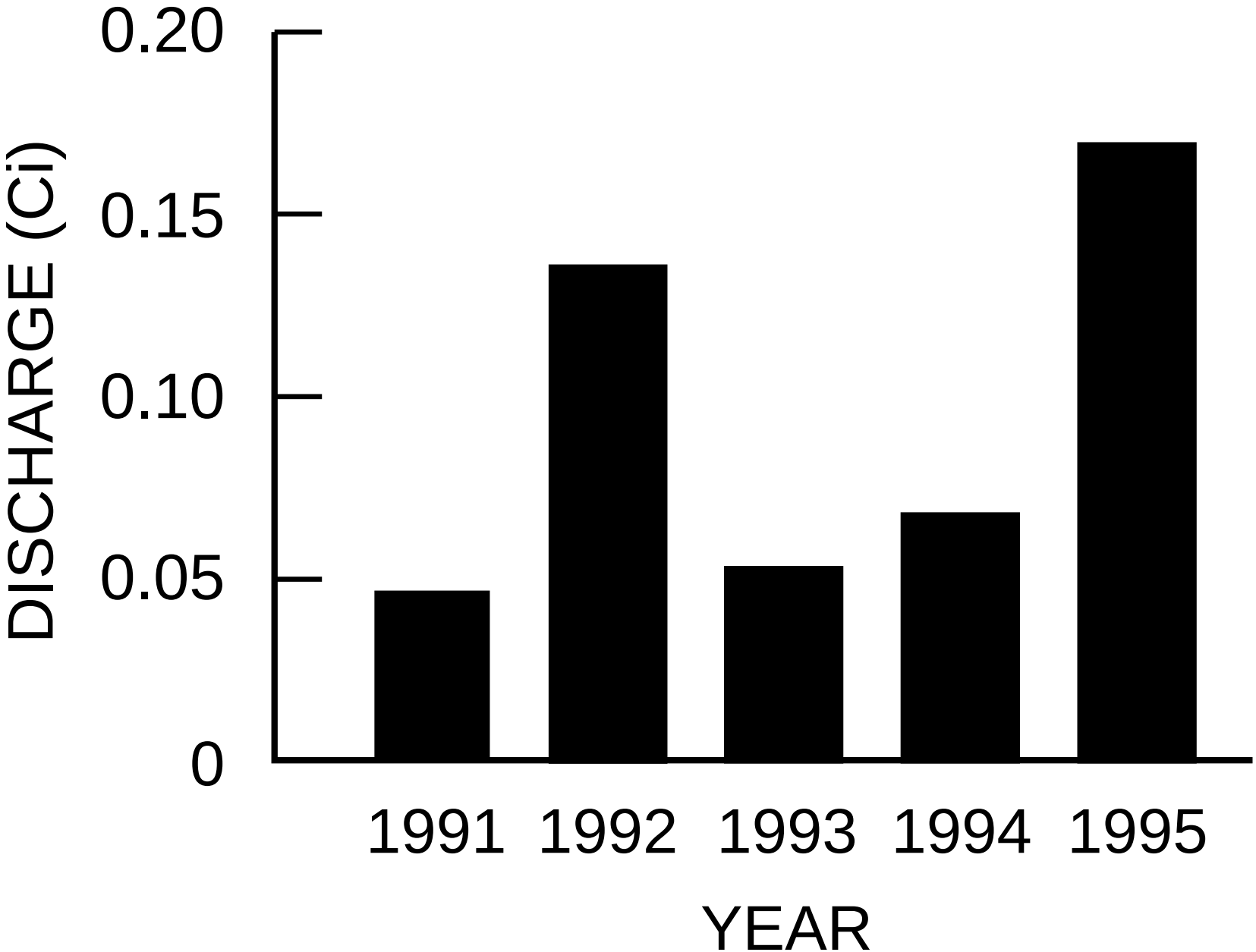ORNL-DWG 94M-7186R2