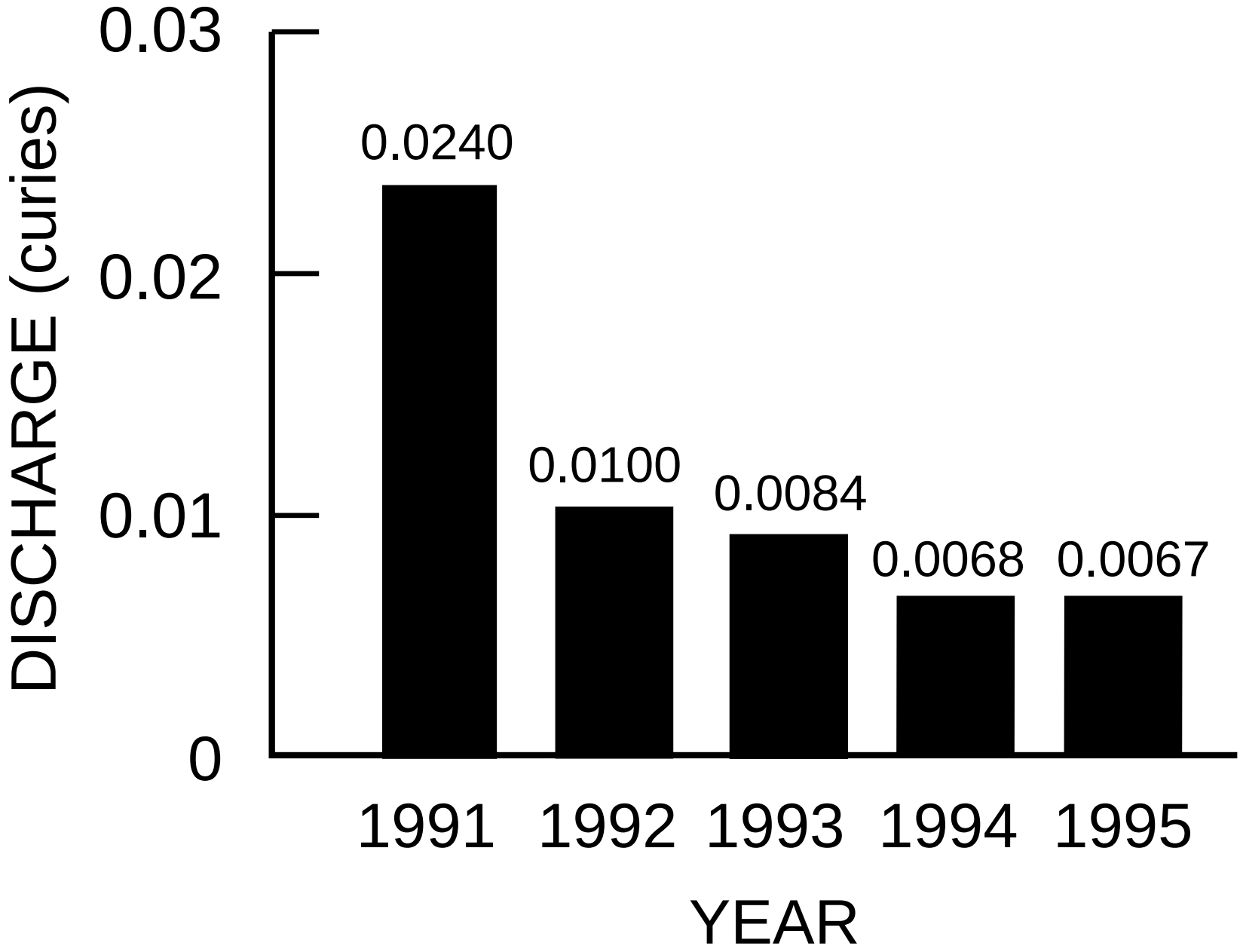ORNL-DWG 94M-7188R2