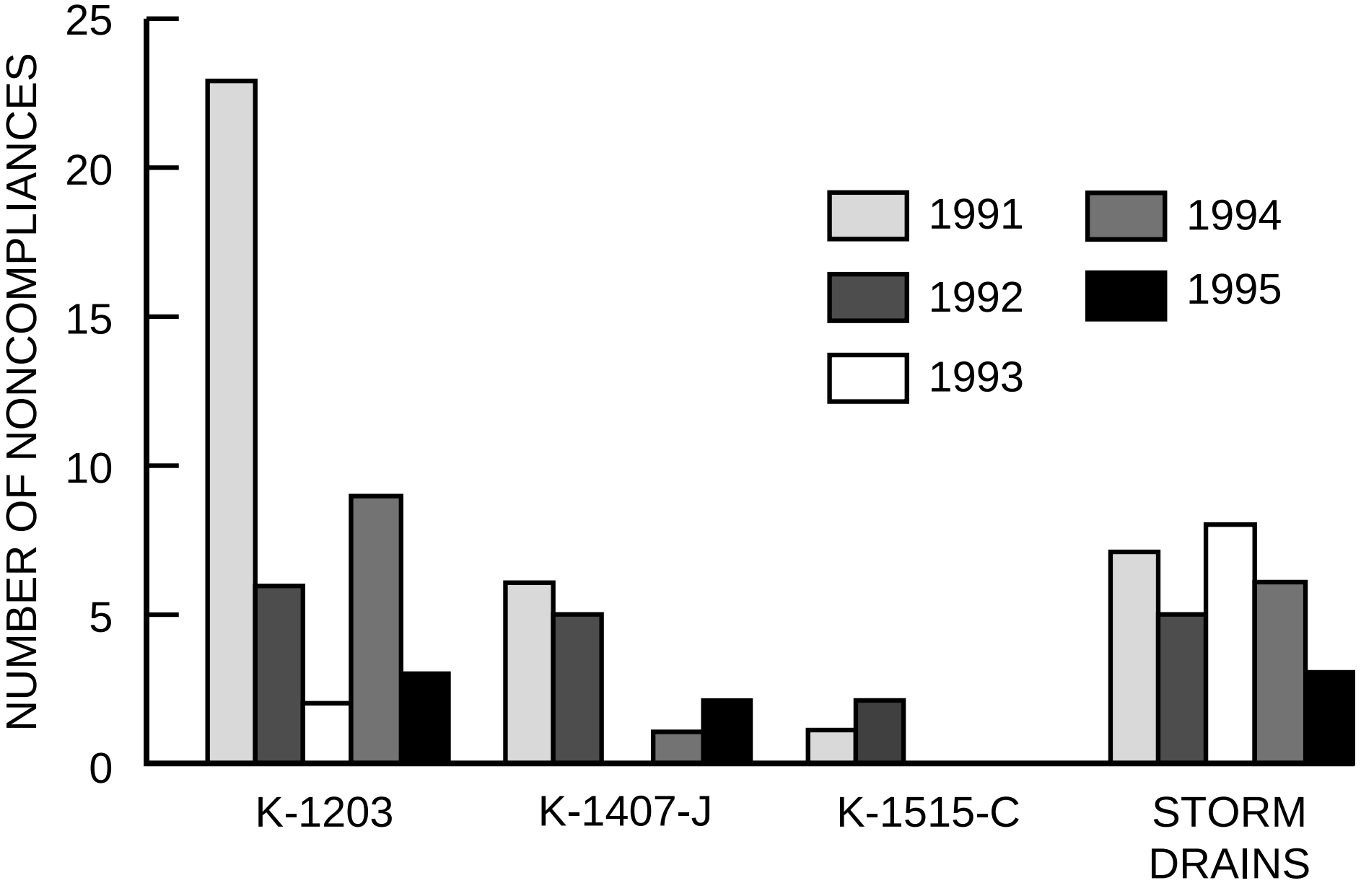ORNL-DWG 94M-8675R2