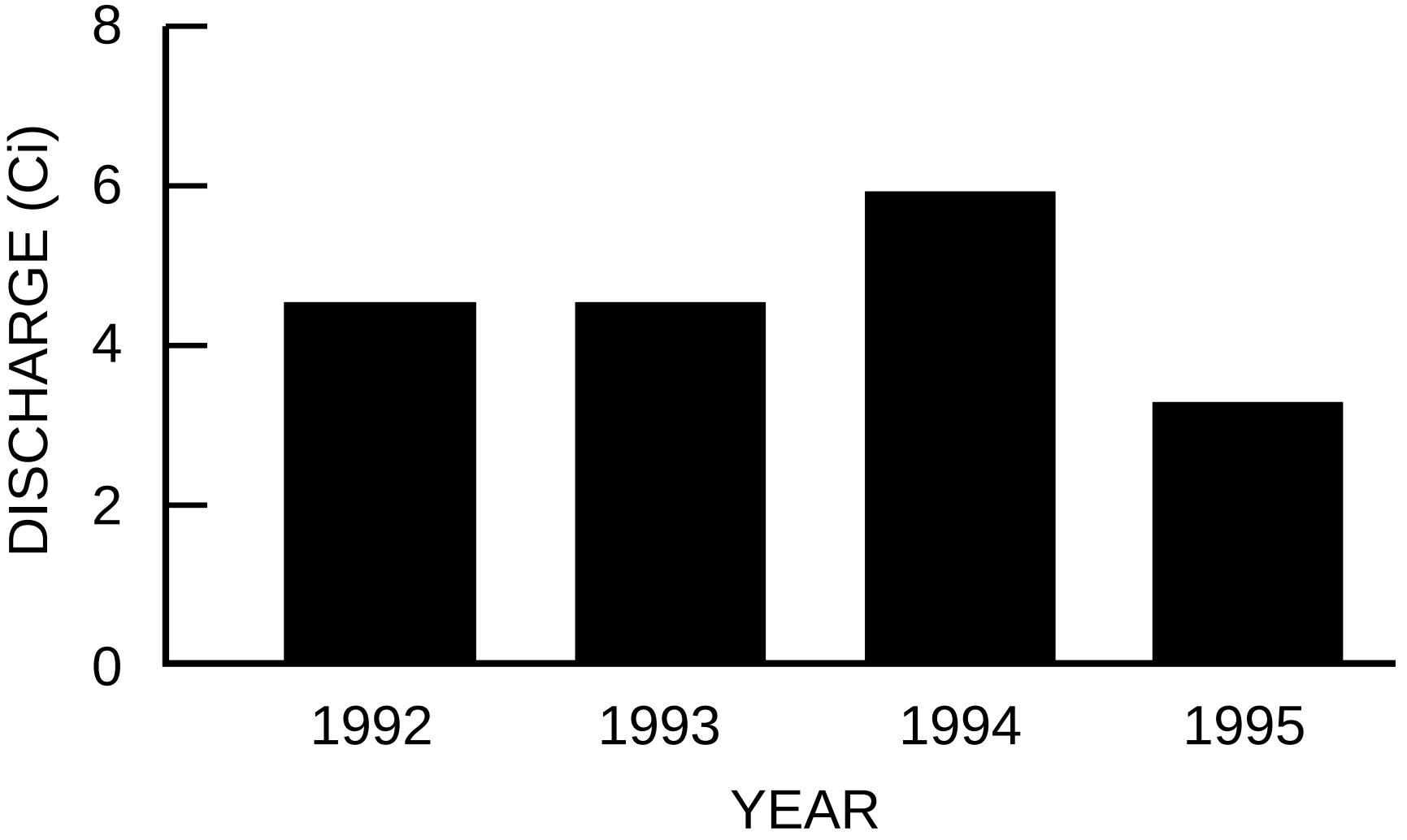ORNL-DWG 94M-8730R2