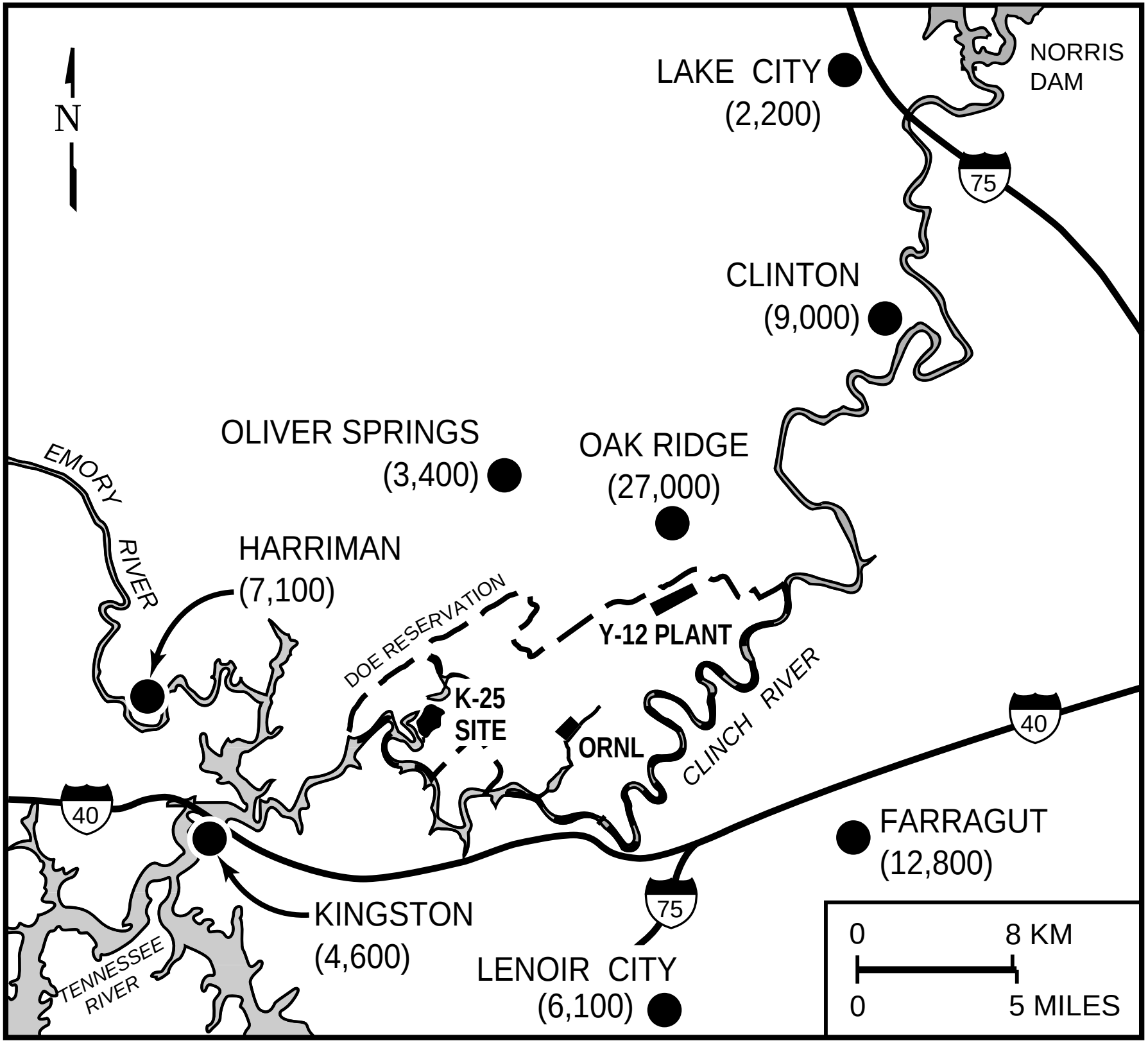ORNL-DWG 87M-7054R4