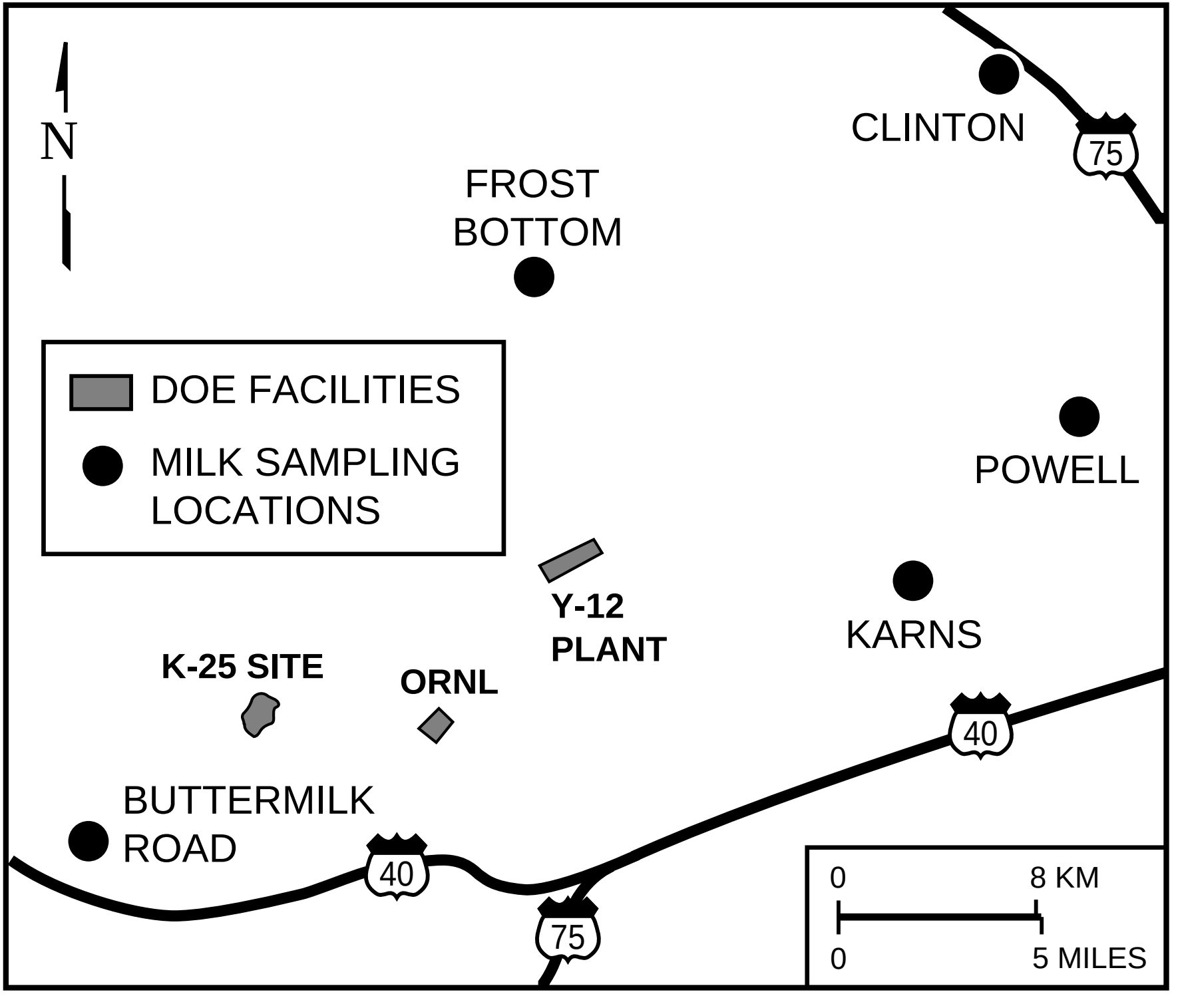ORNL-DWG 85M-9421R11